

Work Order ID 73636

Thursday, September 08, 2011 8:40:01 AM

Page 1

Item ID: D2570

Accept

Setup Start

Revision ID:

Stop

Item Name: Bushing

Start Date: 9/12/2011 Start Qty: 125.00

Cust Item ID:

Required Date: 9/12/2011 Req'd Qty: 125.00

Customer:

Reference:

Run Start

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2570

Rev B

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per folio FA258□Deburr

SL 11/9/12

125 ✓

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SL 11/9/12

125 ✓

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

SL 11-09-12

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Setup Start



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Stop



Item Name: Bushing

Start Date: 9/12/2011 Start Qty: 125.00



Cust Item ID:

Required Date: 9/12/2011 Req'd Qty: 125.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: 3517

0.00



Packaging

Memo

0.00

Packaging

(125x) Sp 11-09-13-

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/9/13

11/10/13
125

Picklist Print

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Page 1

Work Order ID: 73636



Parent Item: D2570



Parent Item Name: Bushing

Start Date: 9/12/2011

Required Date: 9/12/2011

Start Qty: 125.00

Required Qty: 125.00

Comments: IPP E 02.08.29 Re-format; Removed finishing; Material change KJ
IPP F 07.07.06 rev B dwg EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M303R0.750

Purchased

No

100

f

124.7700

0.0771

10.14474



303 Round Bar 0.750

11/9/12

Location

Loc Qty

Loc Code

MAT028

124.77

117328

36.97

117798

9.8

118400

36.4

118509

41.6

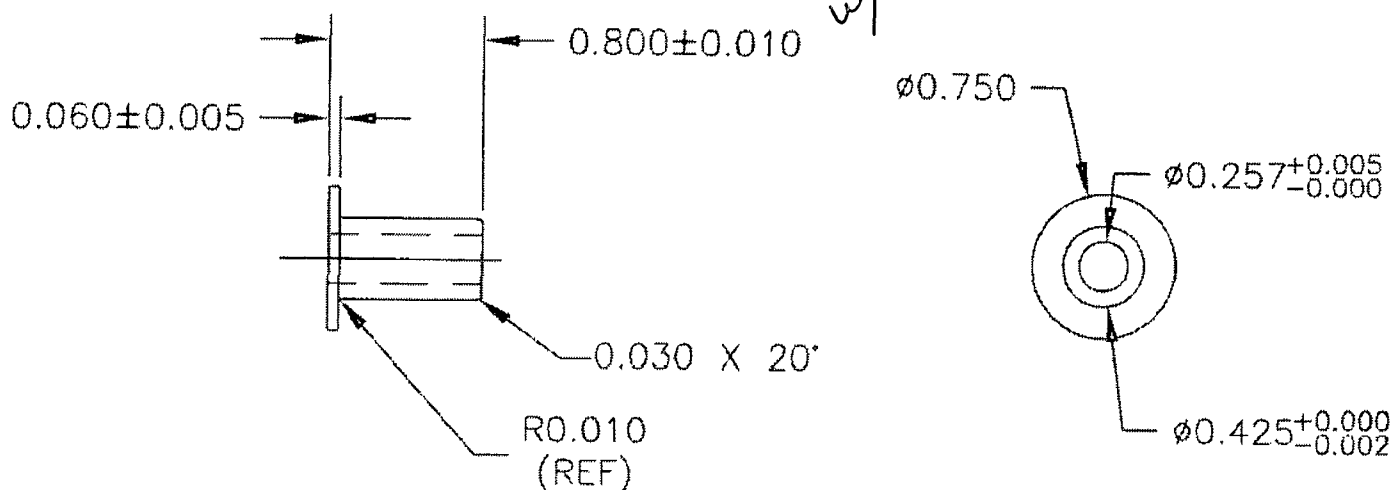
10.14474

604



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED PH	DRAWING NO. D2570	REV. B SHEET 1 OF 1
DATE 07.04.17		TITLE BUSHING	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	07.04.17	UPDATE NOTES	

RELEASED
07.06.28



D2570 BUSHING

D2570 BUSHING

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

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